



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3016-9
Job Sheet 168202



Part No: D3016-9

Job Qty: 10 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/29/17	11/29/17	0.00	0.00	Start up container		J.C. L. 17-11-24
110	Cold Saw	10 pcs	11/29/17	11/29/17	0.00	0.37	Cold Saw		J.C. L. 17-11-24
120	Mill Conv	10 pcs	11/30/17	11/30/17	0.00	1.38	Mill Conv 1		J.C. L. 17-11-24
140	QC	10 pcs	11/30/17	11/30/17	0.00	0.00	QC8		Fr. 17-11-24
150	Packaging	10 pcs	11/30/17	11/30/17	0.00	0.00	Packaging3		
160	QC21-SA	10 Ea	11/30/17	11/30/17	0.00	0.00	QC21		

Part Op 110 - CUT LENGHT. ONE LENGHT MAKES TWO PART.
Descriptions: 120 - USE TOOLING DT10267

NOV 27 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NT1.000W.120	3	4	0	0

M136846 + 2.865'

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle	6.650Inches ± 0.030	6.680 6.620		
2	Saddle	0.470Inches ± 0.030	0.500 0.440		

Plex 11/13/17 7:52 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS				
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Large Fab ☐	Composite ☐	Supplier ☐			
Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval _____			

Description Work Order Deviation

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Root Cause		FAULT C	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqual ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Uncl ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	



Saddle

D3016 - 9

PART NO:

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/24/17

Job No: 168202

